

12

DART AEROSPACE LTD	Work Order:	18885
Description: Bearpaw Kit 23" x 19"	Part Number:	K10010
Drawing: K10010 rev. A	Qty:	5

Step	Location	Procedure	By	Date	Qty																																								
1	EXPEDITING	Issue Work Order	HJ	03.02.28	5																																								
2	EXPEDITING	Photocopy blue file: K10010 D619-011, D645-011 type labels per PPP K10010 (Bag Blue files separately)	RF 03.01.14 CHG 003 CHG 002 WKE 10/14 SAC	03.03.10	5																																								
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>4</td><td>D2182B060</td><td>Rubber cushion</td><td>B18480</td></tr><tr><td>8</td><td>D2274</td><td>Radius block</td><td>B18890</td></tr><tr><td>2</td><td>D2421</td><td>Bearpaw</td><td>B18891</td></tr><tr><td>4</td><td>D2519</td><td>Clamp</td><td>B14649</td></tr><tr><td>8</td><td>D2529</td><td>Washer</td><td>B18539</td></tr><tr><td>8</td><td>AN4-15A</td><td>Bolt</td><td>M12207</td></tr><tr><td>8</td><td>AN960JD416</td><td>Washer</td><td>M121020</td></tr><tr><td>4</td><td>QS100M24S</td><td>Clamp</td><td>M1721 / M9523</td></tr><tr><td>8</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M11151</td></tr></tbody></table>	Qty	Part Number	Description	Batch	4	D2182B060	Rubber cushion	B18480	8	D2274	Radius block	B18890	2	D2421	Bearpaw	B18891	4	D2519	Clamp	B14649	8	D2529	Washer	B18539	8	AN4-15A	Bolt	M12207	8	AN960JD416	Washer	M121020	4	QS100M24S	Clamp	M1721 / M9523	8	MS21042L4	Nut (or -4)	M11151	CB CB CB CB CB CB CB CB	03.03.13 03.03.13 03.03.13 03.03.13 03.03.13 03.03.13 03.03.13 03.03.13	5 5 5 5 5 5 5 5
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4	QC	Inspect Level 4	U	03.03.21	5																																								
5	STORES	Package and Identify as per PPP K10010 Rev B.	SB	03.03.27	5																																								
6	EXPEDITING	Close Work Order Cost / part: 205.84 Inspect level 21 SAC 03/03/21 (5)	10	03.03.28	-																																								

Rev	Date	Change	Revised By	Approved
A	00.03.21	K10010 created for Bear paw (MPP 2037)	EC	

BB 03.03.28

RELEASED

EC 00.03.21

Dart Aerospace Ltd

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>RF</i>	DRAWING NO. K10010	REV. A SHEET 1 OF 1
DATE 00.03.16		TITLE BEARPAW KIT 23" WIDE x 19" LONG	SCALE NTS
A	00.03.16	NEW ISSUE	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
MD 900	D900-619-011
BO 105	D105-645-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10010	D900-619-011	D105-645-011
D2182B060	4	4	4
D2274	8	8	8
D2421	2	2	2
D2519	4	4	4
D2529	8	8	8
AN4-15A	8	8	8
AN960JD416	8	8	8
MS21042L4(OR -4)	8	8	8
QS100M24S	4	4	0

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 18885

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 28, 2003
09:09 am

Work Order No	: 0018885	Department Code:	
Project Name	: *K10010	Burden Flags	: NNNNNNN
Project For	: week 312	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10010	Invoice Number	:
Description	: Bearpaw kit for 23 x 19"	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 5	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	:	Actual Margin	: 0.000%
Est Finish Date	: 03-21-03		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00		
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00